Steelflex

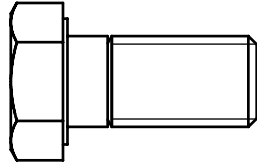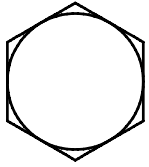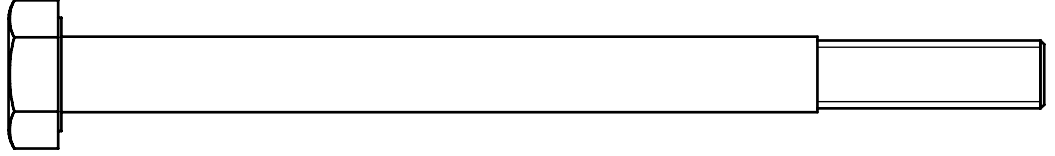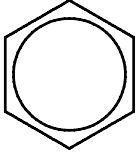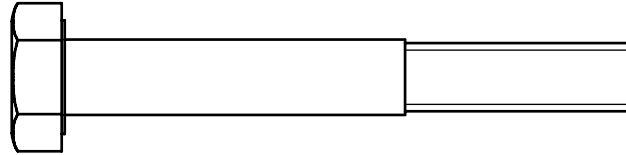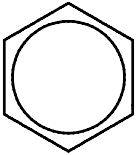*PLLC*

Assembly & Instructions

OWNER'S MANUAL
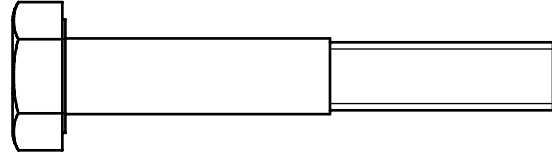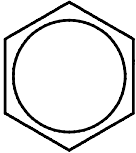
PLLC HARDWARE
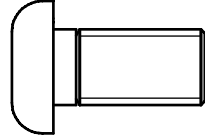### (shown in actual size)

A1. M12x20 HEX HEAD SCREW...2PCS
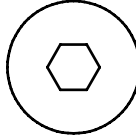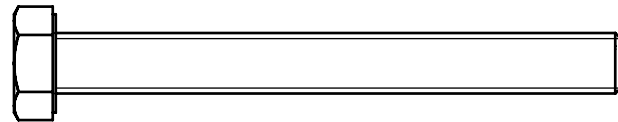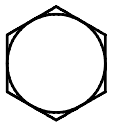
A2. M10x130 HEX HEAD SCREW...2PCS

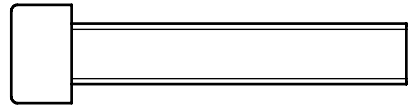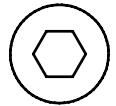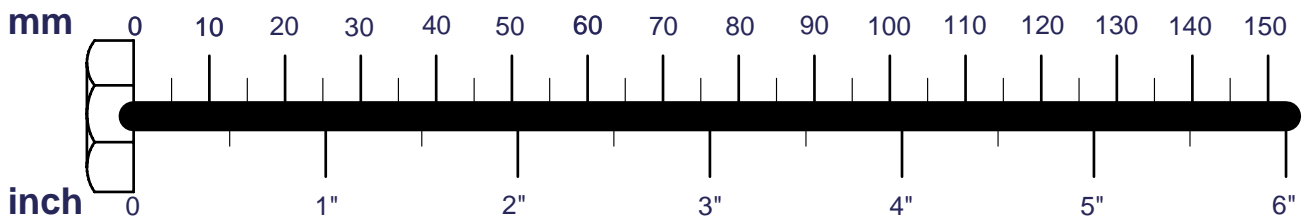A3. M10x75 HEX HEAD SCREW...12PCS

A4. M10x65 HEX HEAD SCREW...4PCS

A5. M10x20 ALLEN SCREW(FULL THREAD)...6PCS(Pre-installed)

A6. M8x75 HEX HEAD SCREW...3PCS

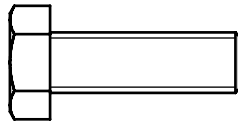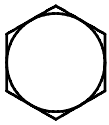A7. M8x45 SOCKET SCREW(FULL THREAD)...4PCS

mm 0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150

inch 0 1" 2" 3" 4" 5" 6"
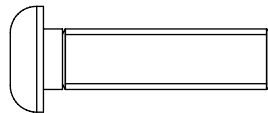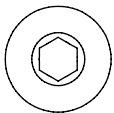
PLLC   HARDWARE
(shown in actual size)

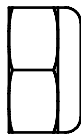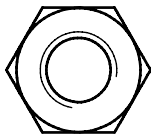A8. M8x25 HEX HEAD SCREW...6PCS

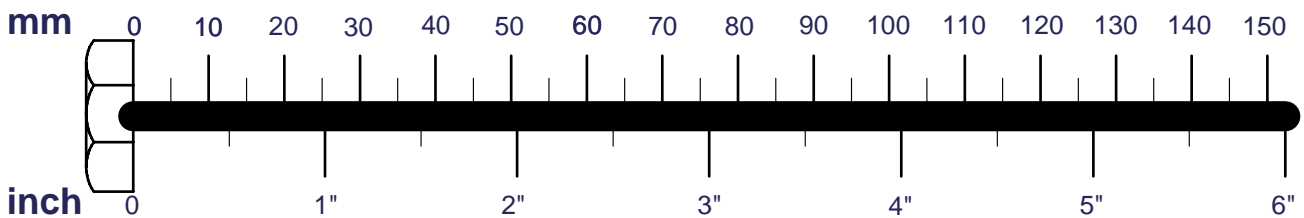A9. M6x6 GRUB SCREW...8PCS (Pre-installed)

A10. M5x5 GRUB SCREW...8PCS (Pre-installed)

A11. M8X30L ALLEN SCREW(FULL THREAD)...2PCS

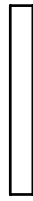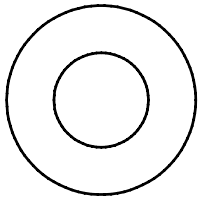B1. M10 NYLON LOCK NUT...14PCS

mm 0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150

inch 0   1"   2"   3"   4"   5"   6"

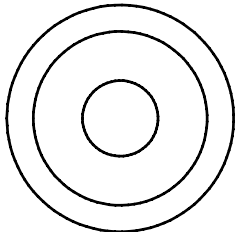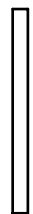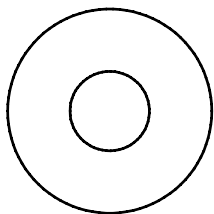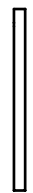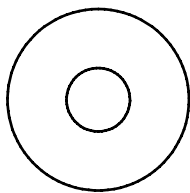# PLLC   HARDWARE
(shown in actual size)

C1. M12 WASHER(Ø25)...2PCS

C2. M10 PLATE WASHER(Ø30)...28PCS
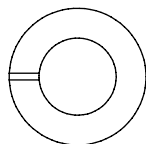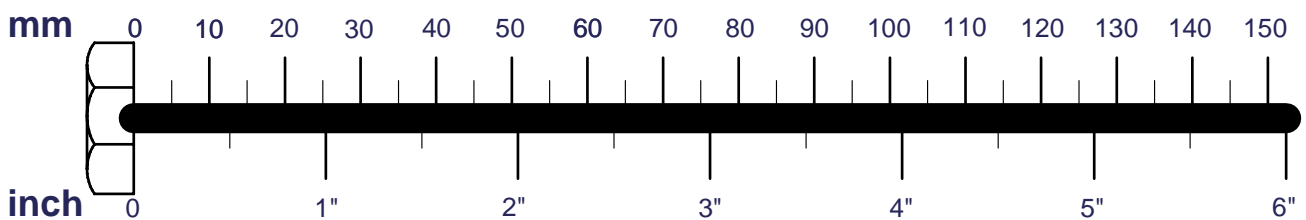
C3. M10 WASHER(Ø27)...10PCS(Pre-installed 6PCS)
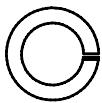
C4. M8 SPRING WASHER...11PCS

C5. M8 WASHER(Ø24)...9PCS

C6. M10 SPRING WASHER...4PCS(Pre-installed)
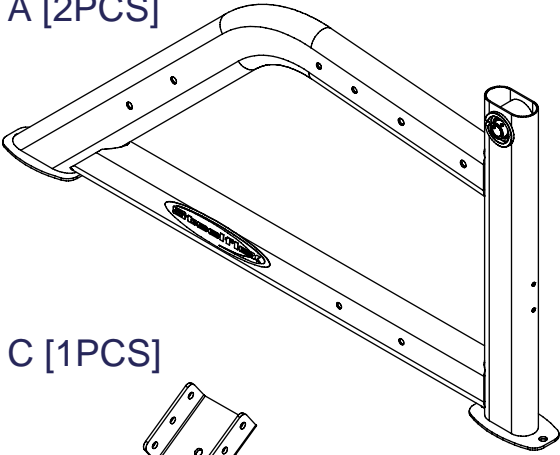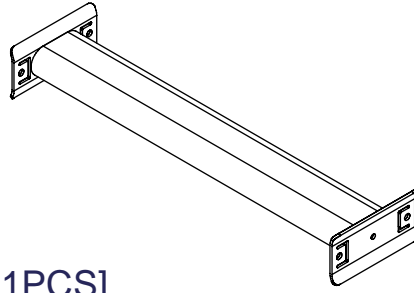
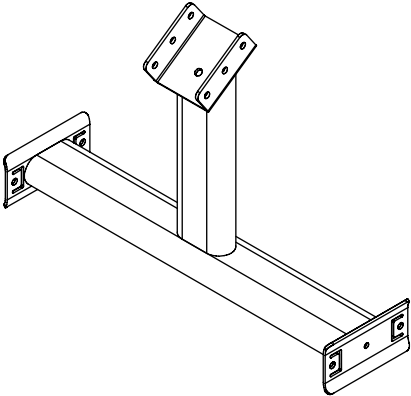**mm** 0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150
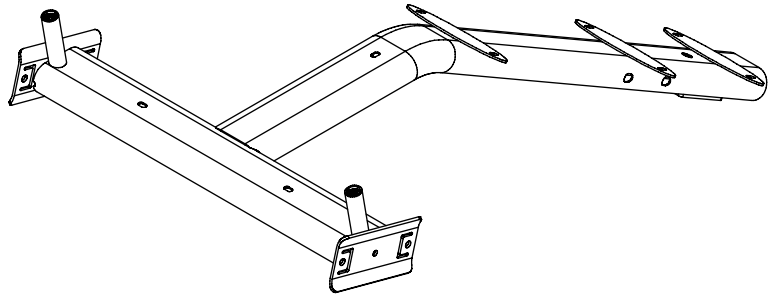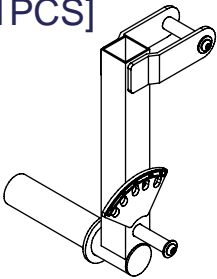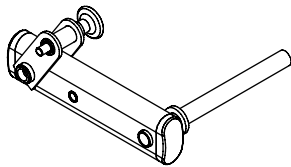
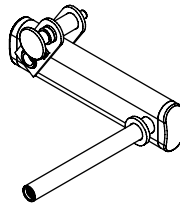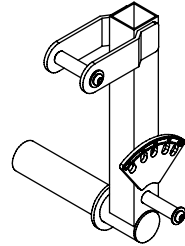**inch** 0   1"   2"   3"   4"   5"   6"
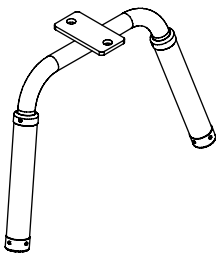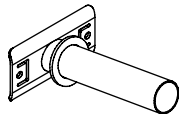
A [2PCS]

B [1PCS]

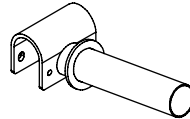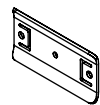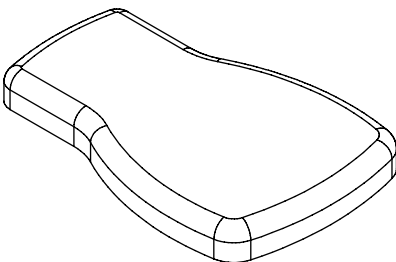C [1PCS]

D [1PCS]

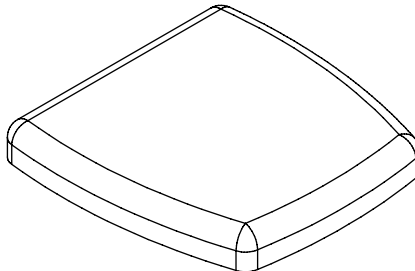F [1PCS]

G [1PCS]

H [1PCS]

I [1PCS]

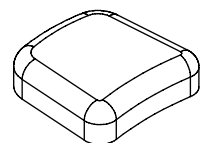J [1PCS]

L [2PCS]
6730002

M [2PCS]
6730001

K [4PCS]
8323188

P [1PCS]
9111071

Q [1PCS]
9121076

N [1PCS]
9131025

PLLC   PARTS

D1 D2 D3 D4 D5 D6

D7 D8 D9 D10 D11 D12

D13 D14 D15 D16 D22

D17 D18 D19 D20 D21

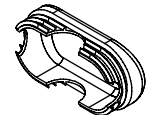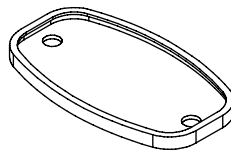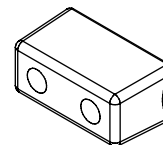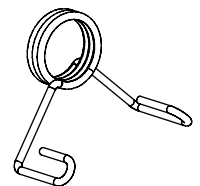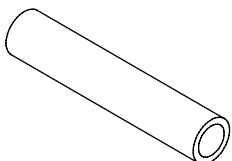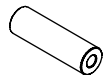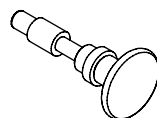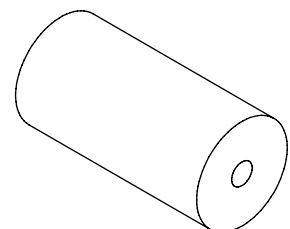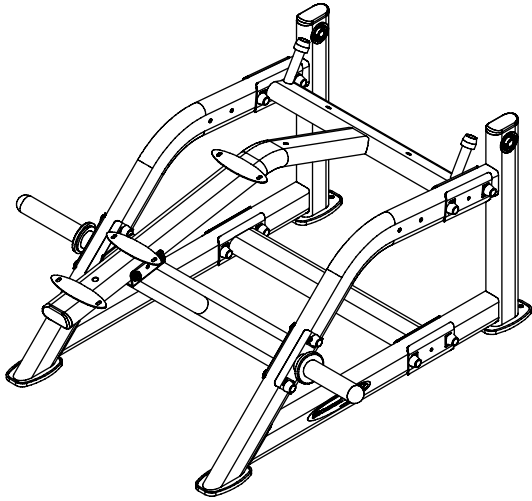Above shows STEP 1
assembled and completed

A

D13

B1

C2

D

D6

D6

B

K

C2

A3

D13

D13

B1

C2

C

D10

C3

C2

A2

A3

C3

K

B1

D13

C2

A3

D13

B1

C2

A

D9

L

C2

A3

D3

D13

D10

Above shows STEP 2
assembled and completed

Above shows STEP 3
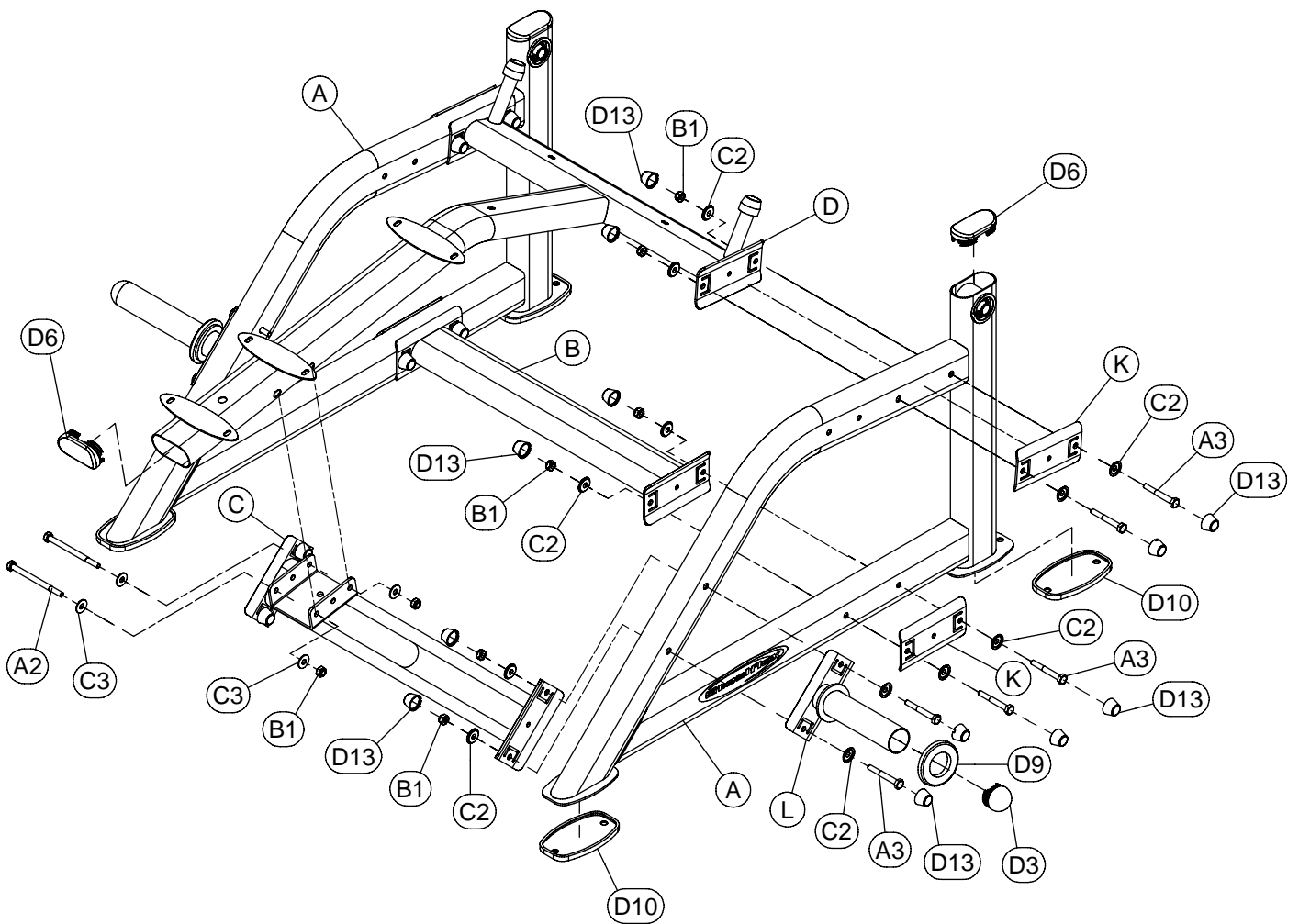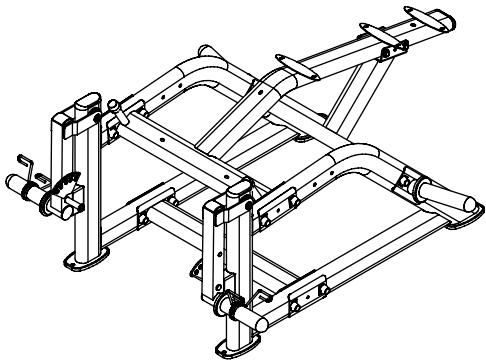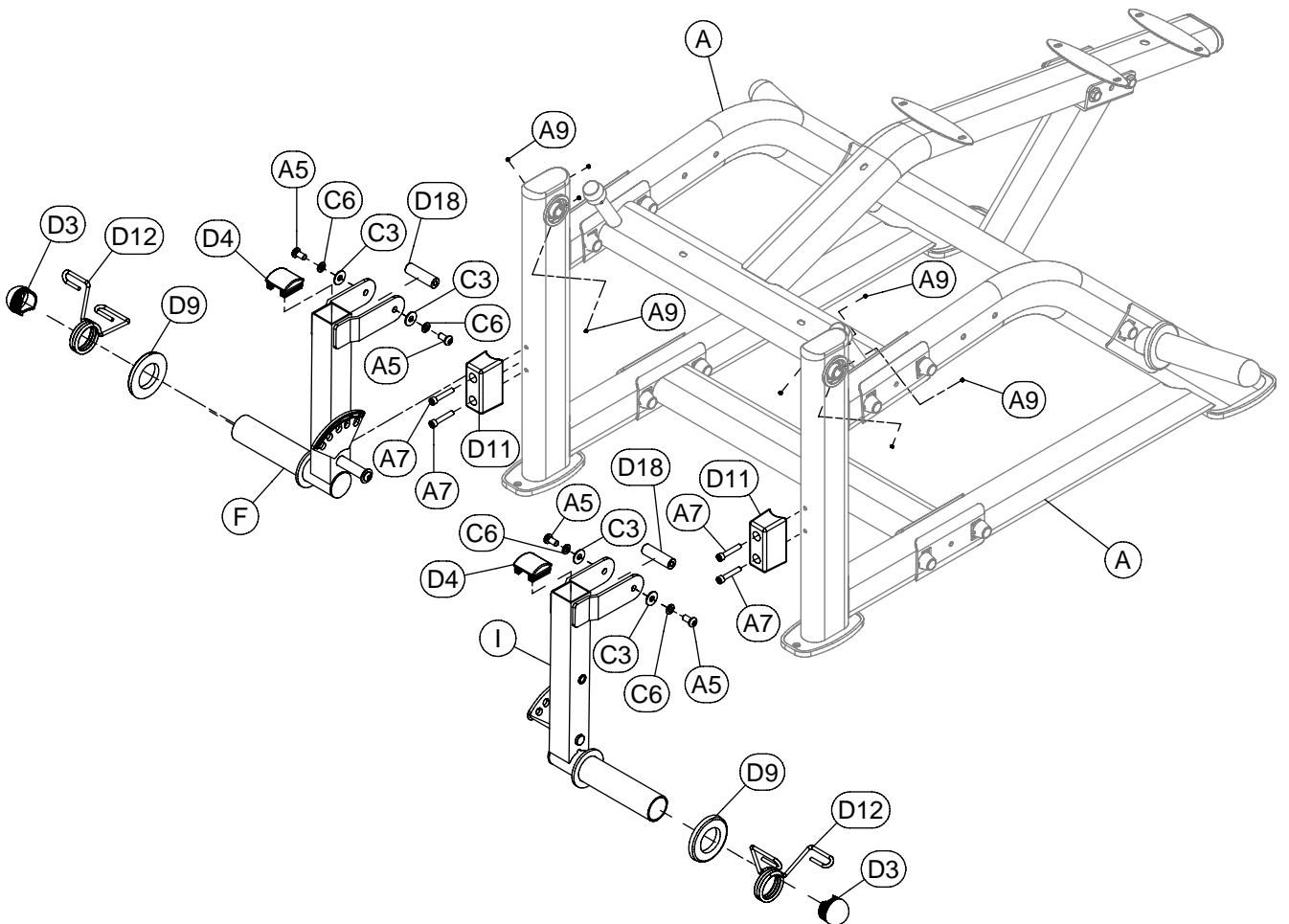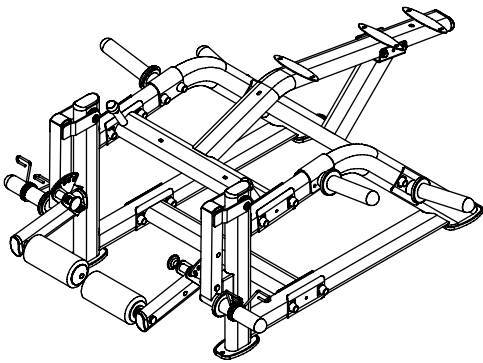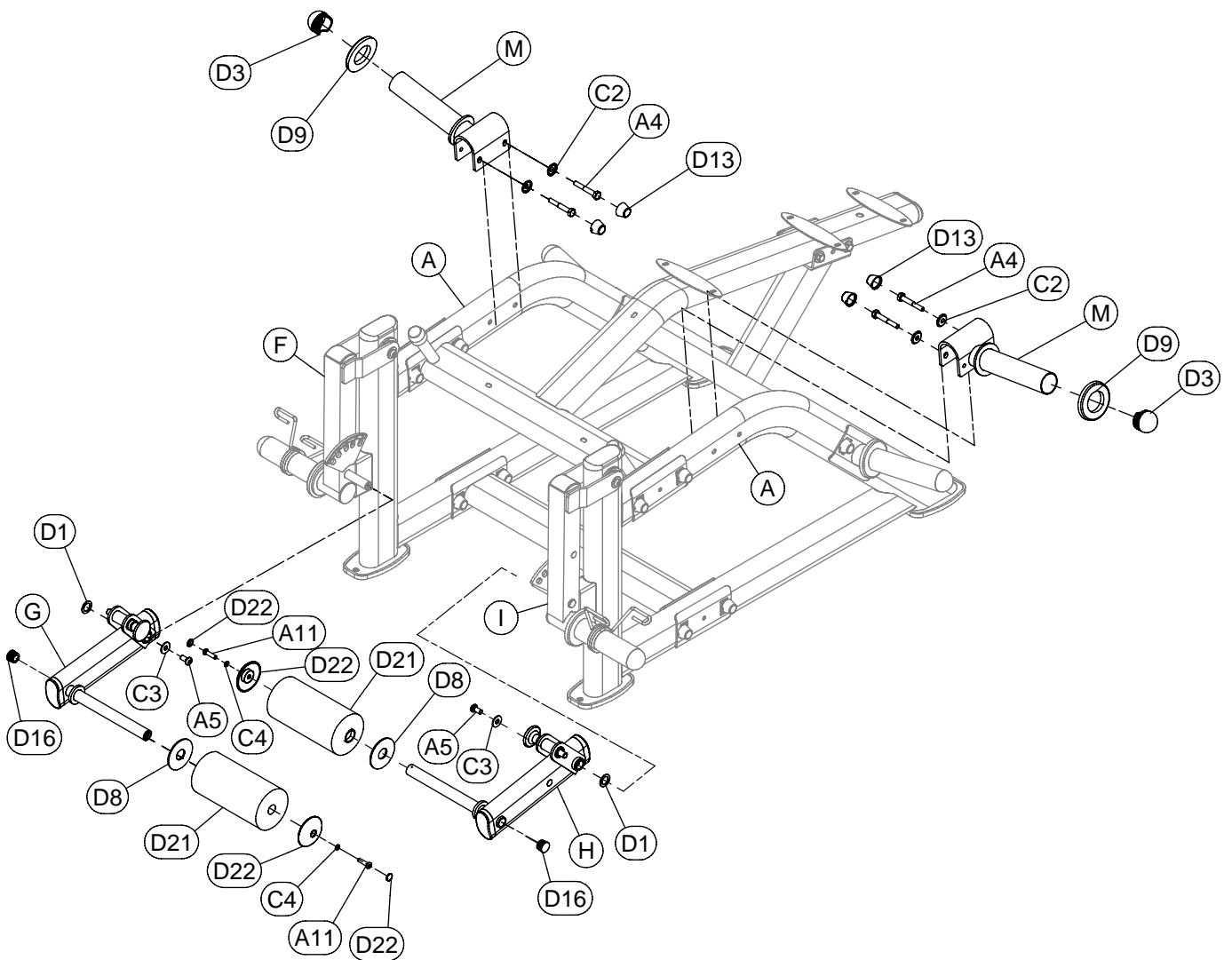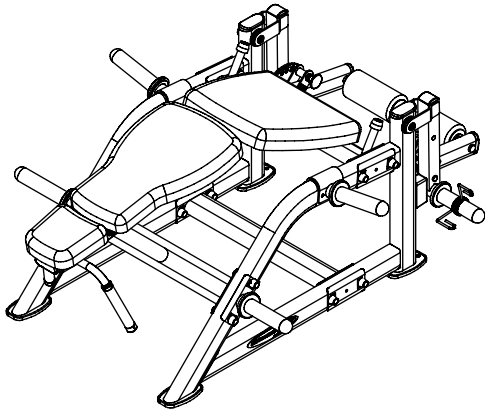assembled and completed

Above shows STEP 4
assembled and completed

O

P

N

C5

C4

A8

C5

C4

A8

C5

C4

A8

C5

A6

C5

C4

D

C1

A1

J
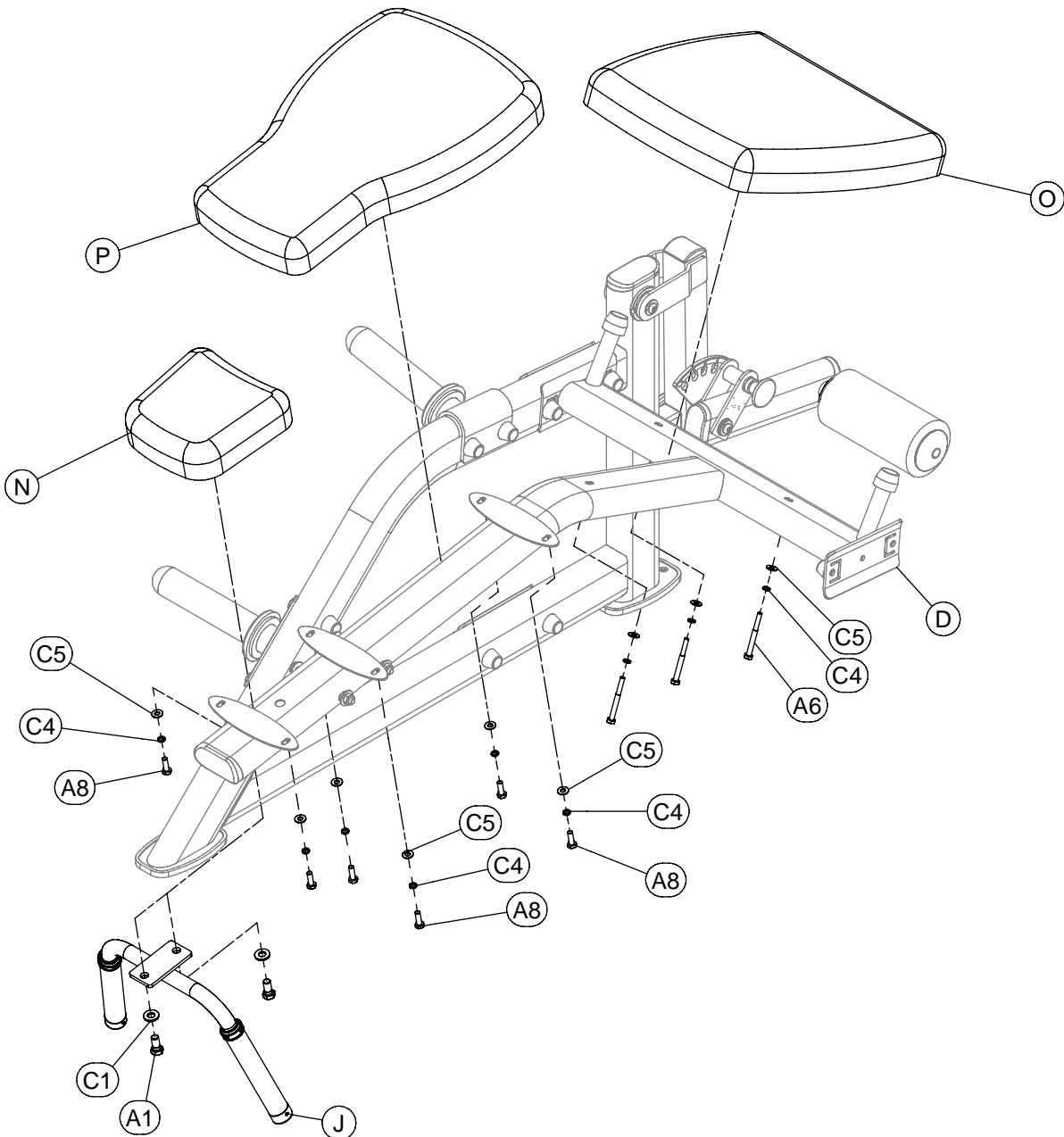
PLLC
Exploded View
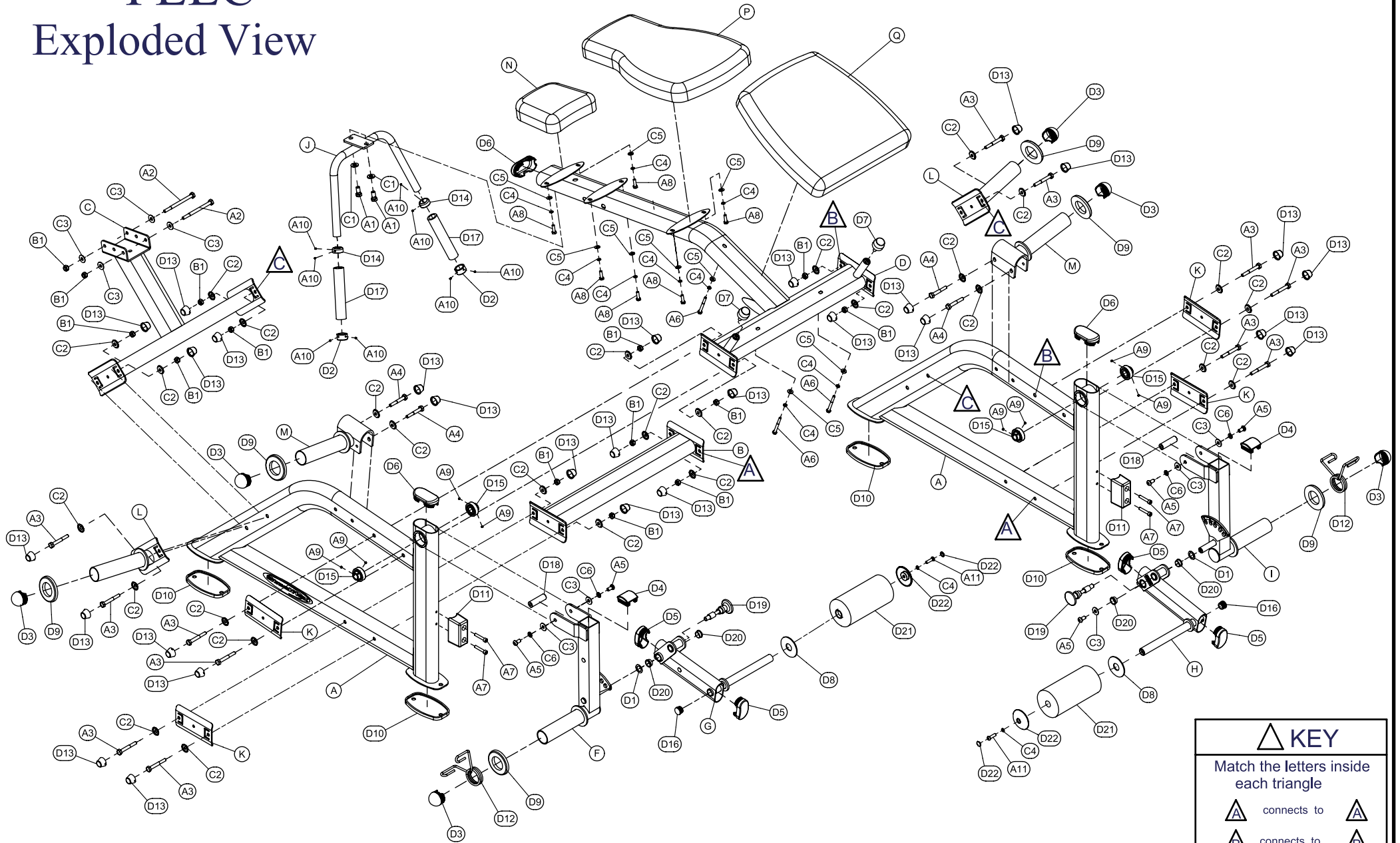
KEY

Match the letters inside each triangle

⚠ A connects to ⚠ A

⚠ B connects to ⚠ B

⚠ C connects to ⚠ C